

# HAYER & BOECKER



## ROBOTIC PALLETIZER HB

The Robotic Palletizer HB model is designed for applications up to 1,200 bags/hour for bags from 5 to 50 kg / 10 to 110lbs. This model allows for full automation with pallet placing end effector and slip sheet placement. Adding the robotic solution to a previously existing Haver bag packing line, will completely automate your production facility and provide the most flexibility for the future.

### Our Advantages

#### ■ Features

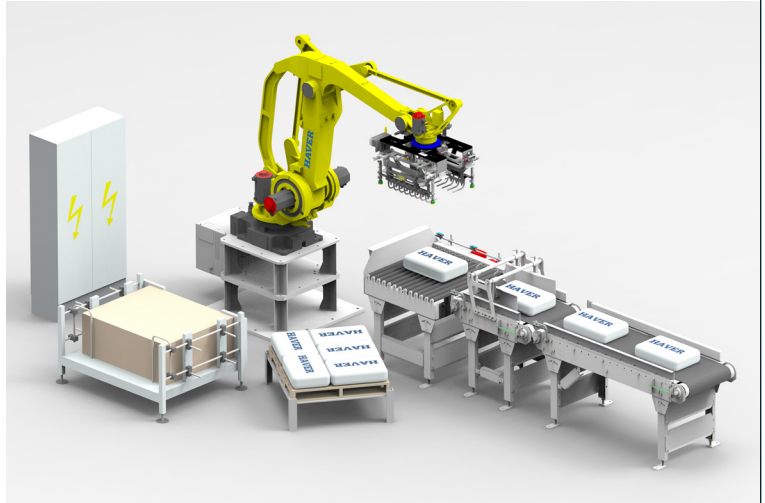
- Handling of various bag sizes and weights
- Simple, user-friendly interface
- Optional slip sheet and pallet magazine

#### ■ Maintenance

- Easy maintenance access
- Standard components
- Low maintenance cost

#### ■ Operational

- HMI allows manual operation and the modification of all parameters of the machine



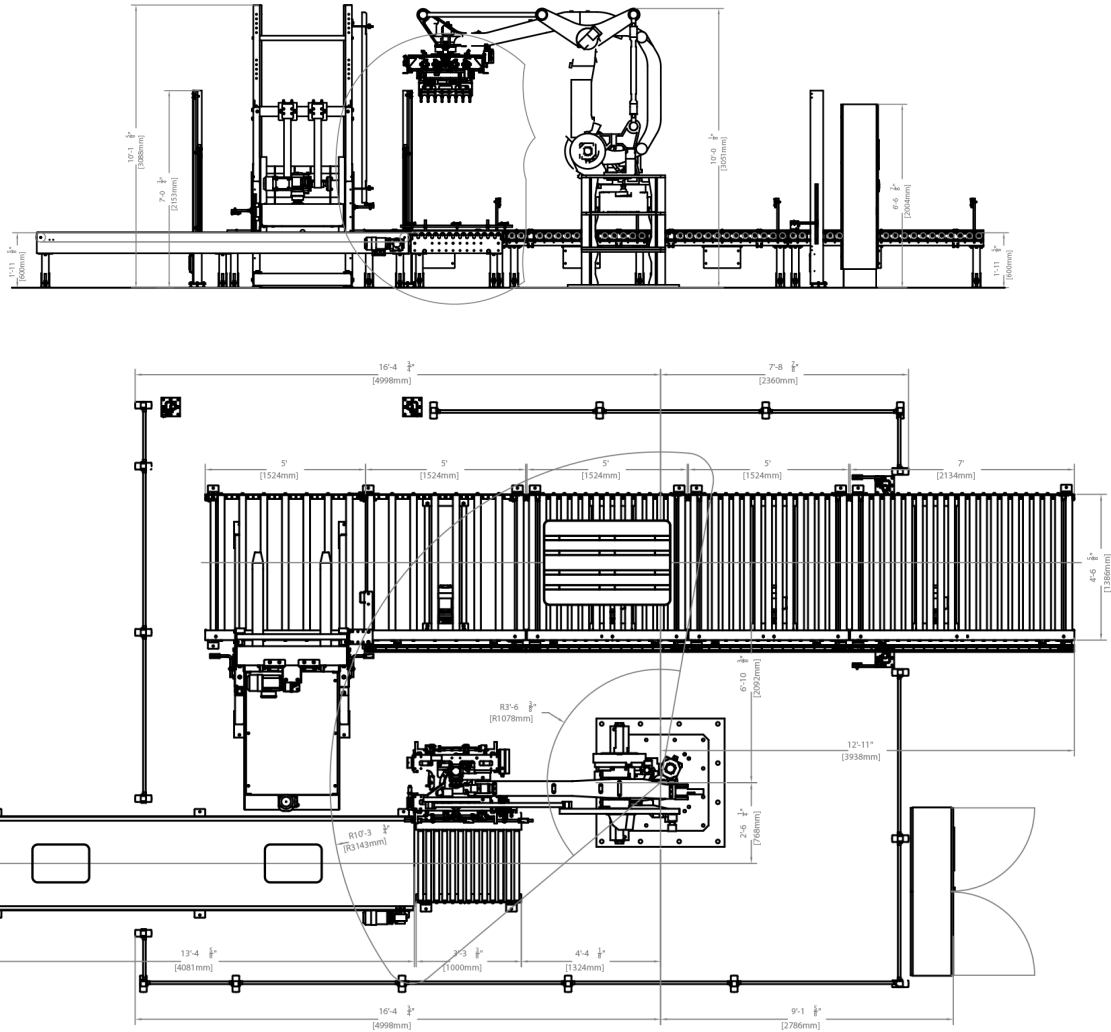
## TECHNICAL DATA

PRODUCTS	CAPACITY	BAG TYPE	BAG WEIGHT
Food	Max. 1,200 bags/h	Paper valve-type or	5 to 50 kg
Chemicals		open mouth, PE FFS,	10 to 110 lbs
Cement		PP paper valve-type or	
Building Materials		open mouth	

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### TECHNICAL DATA

<b>OPERATING VOLTAGE</b>	460V 3 Phase 32A	<b>AMBIENT TEMPERATURE</b>	32°F to 105°F /
<b>FREQUENCY</b>	60 Hz		0°C to 40°C
<b>CONTROL VOLTAGE</b>	24 V DC	<b>PLC</b>	Allen Bradley
<b>INSTALLED POWER</b>	15 kW	<b>AIR CONSUMPTION</b>	6 scfm per cycle
<b>PROTECTION</b>	IP 54	<b>AIR PRESSURE</b>	90 psi / 6 bar